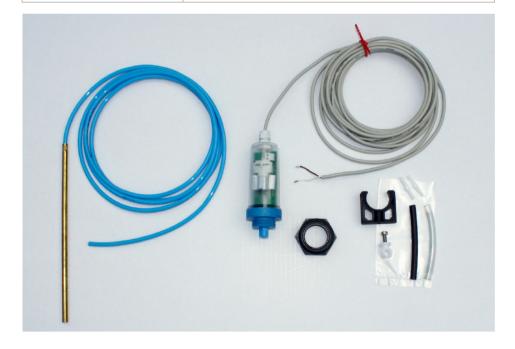
LITRO-Sensor Electronic pneumatic liquid level sensor **Sensor principle und installation** • Measuring range: 0 - 250 mbar (0 - 25 kPa; up to 2.50 m water level) • Signal: 4 - 20 mA (2-wire principle) / compatible with submersible probes · Universal installable tank liquid level sensor for oil tanks and cisterns. CONTENT: 1. Basics and connection 2. **Function principle** 3. Installation at indoor tanks 4. Installation at buried tanks 5. Bubbling pipe from sensor to buried tank 6. Initial charging 7. LED flashing status RED / GREEN **Technical data** 8. Maintenance 9.



1. Basics and connection:

The LITRO-Sensor is designed for liquid level measuring of liquids like oil and water. It uses the bubbling-through method with a hydrostatic pressure measurement placed outside the tank. The LITRO-Sensor automatically and autonomously controls the required bubbling-through process.

The sensor permanently transmits an electrical signal of 4-20mA, usually in combination with an **e-litro** reader. The sensor is also suitable for displaying devices like the Smartbox or the LX series or other measuring inputs with a two-wire principle, e.g. SPC.

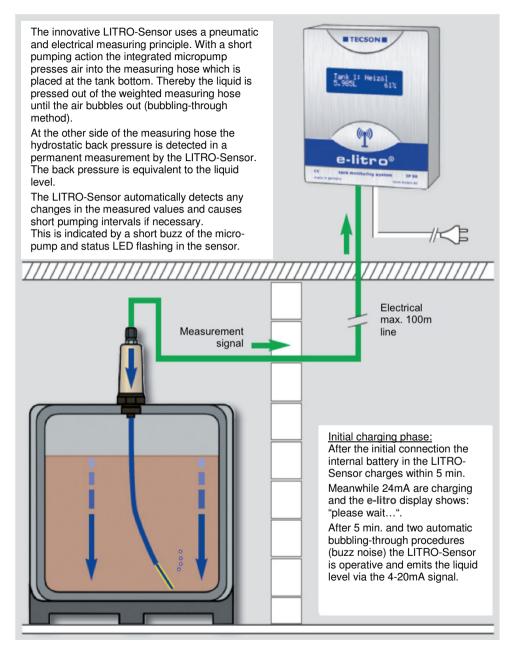
The LITRO-Sensor performs a hydrostatic level measurement, i.e. the level pressure is relatively measured to the atmospheric pressure. Accordingly the measured tank needs to be ventilated and therefore permanently operated non-pressurized. In combination with oil tanks the LITRO-Sensor is installed within the fuel depot room on top or nearby the tank.

The sensor is connected to the reader using a white or blue wire for '+' and a brown or black wire for '-'. The sensor uses the electrical power supply from the 2-wire measurement signal and permanently transmits the measuring signal to the displaying device respectively the remote monitoring. The measuring hose gets periodically bubbled through by the LITRO-Sensor.

The weighted measuring hose needs to be placed to the tank bottom and may be cut to the required length. It gets periodically and automatically bubbled through by the LITRO-Sensor. An already existing measurement line to the tank might also be used. The LITRO-Sensor may also be connected to a pre-existing copper pipe by using hose connectors.

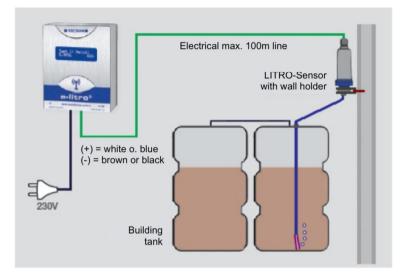


2. Function principle:



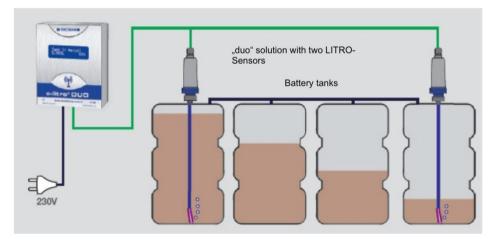
3. Installation at indoor tanks:

- Insert the measuring hose into the tank. The brass base should have contact to the bottom of the tank. It is recommend to add half a meter of hose into the tank, so the brass base lays down at the tank bottom.
- Cut the bubbling-through pipe to the required length and mount it to the LITRO-Sensor.



NOTIFICATION + WARNING:

The blue bubbling-through hose has a brass base and ends at the container bottom. When taking off the bubbling-through hose from the LITRO-Sensor do not drop the hose. There is a risk of liquid running out!



Directly screw the LITRO-Sensor on top of the tank if possible. Screw-in thread is G1" or G1.5".



Measuring pipe mounted in tank ventilation

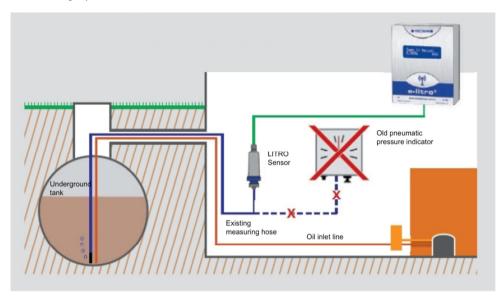




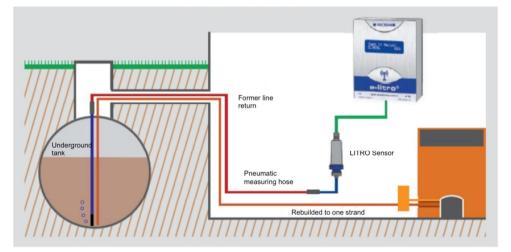


4. Installation at buried tanks:

• Refitting a pneumatic level indicator to a LITRO-Sensor:



• Refitting at a buried tank using a deactivated returning pipe (red) to the manhole pit:

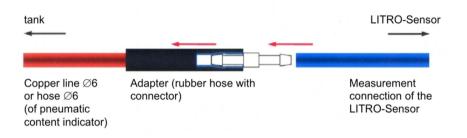


5. Bubbling-through pipe from sensor to buried tank:

Also refer to the figure on the previous page.

I. Using an existing copper pipe to the oil tank / buried tank:

In many cases an existing brass pipe (CU 6mm) of a pneumatic level indicator can be used. Therefor a **tight connection** is essential.



II. Using a former oil returning pipe:

After refitting to a 1-strand system the former returning pipe is now usable for the LITRO-Sensor as a pneumatic pipe. The connection from the 6mm tube diameter of the LITRO-Sensor to 8 or 10mm of a copper pipe can be realized in different ways. Tube pieces and connectors of different diameters can be used adequately.



Example:

Connection from CU 10mm or CU 8mm (external) to 6 mm hose of the LITRO-Sensor.

Important: The connections have to be tight, pressure resistant and dense!

Start-up phase /	Uniquely pre-charging phase of a few minutes		
Activation / Charging operation:	Wait for 5 min. after connecting the LITRO-Sensor! (uniquely internal pre-charging phase of the internal rechargeable battery with 24mA signal). After the automatic bubbling-through processes (2 x buzzing of the internal micropump) the LITRO-Sensor emits the corresponding level signal as an analogue signal.		
Operating status:	Status display with LED-flashing codes: Red-Green = OK. New measuring value is present. New bubbling- through process will be executed soon. Please wait. Green n times = OK-display. Red n times = Error-flashing indication - Service Request! Green long or Red long = Signalling a pressure decrease in the measuring hose in mbar (equivalent to the level decrease in cm).		
Error status of LITRO-Sensor:	Red flashing indication:2, 3, 5, 6 or 7 times.If after 3 bubbling-through processes the LED-flashing indication doesn't change to GREEN a system error has occurred.In this case please disconnect the LITRO-Sensor from the displaying device and reconnect after 10 seconds.Please also refer to the following page.Red flashing indication:4 times.Please check measuring hose for blockages or sharp bends.Please also refer to the following page.		

7. LED flashing status RED / GREEN:

State of operation / Flashing indication Green and Red

State of operation / Fia	sning indication dreen and heu		
Event display:			
No LED-flashing of the LITRO-Sensor	Wait! Charging-phase, if properly connected.		
Parallel flashing with 1 sec. interval. Impact: new pumping-/measurement operation in progress.	Bubbling-through is proceeding. Please wait!		
Parallel-flashing with 3 sec interval: Bubbling-through process was not successful. Please wait for next pumping procedure.	Bubbling-through process will execute again. Please wait for next pumping cycle (buzzing).		
Status indication Green flashing: Green LI	ED = OK indication		
Green 1 x - short flashing every 5 sec.	OK indication - Recharging after a bubbling-through process.		
Green 2 x - short double flashing every 5 sec.	OK indication - Recharging just before a new bubbling-through process.		
Green 3 x - short triple flashing every 5 sec.	OK indication - The LITRO-Sensor is ready and is working properly.		
Green for long - every 20 sec. 1 x long flashing	Control indication of pressure holding. Control indication of hose leakage. The Green-duration in seconds is corresponding to the pressure leakage in mbar (≈cm).		
Error indication Red flashing: <u>Red LED</u> =	Error indication		
Red1 x - short flashing every 5 sec.	Error Red 1: System leakage. Check bubbling-through pipe and all connections!		
Red for long - every 20 sec. 1x long flashing	Control indication for pressure holding, Control indication of hose leakage. The Red-duration in seconds is corresponding to the pressure leakage in mbar (≈cm).		
Red 2 x - short double flashing every 5 sec.	Error Red 2: No pressure at pumping process LITRO-Sensor is defective. (I = 4mA)		
Red 3 x - short triple flashing every 5 sec.	Error Red 3: Low pressure. Depression in tank or internal defect of LITRO-Sensor. (I = 4mA)		
Red 4 x - short 4-time flashing every 5 sec.	Error Red 4: Pressure too high. Measuring hose has blockage or sharp bend. Or fluid level is higher than measurement range (signal >= 22mA).		
Red 5 x - short 5-time flashing every 5 sec.	Error Red 5: Miscellaneous internal failure: Internal electronic error (I = 24 mA)		
Red 6 x - short 6-time flashing every 5 sec.	Error Red 6: The internal charging process doesn't reach the target voltage (I = 4 mA)		
Red 7 x - short 7-time flashing every 5 sec.	Error Red 7: The sensor is not calibrated or has lost its calibration (I = 24 mA)		

In case of an error please power-off the sensor for 10 seconds. Check the measuring hose. If you cannot fix a Red-Error 2,3,5,6,7 repairing on-site is not possible. In this case please send the LITRO-Sensor directly to the manufacturer TECSON for further inspection! In case of Red-Error 4 do not send back the sensor. The fault should be fixed on-site.

Function principle:	Bubbling-through sensor with hydrostatic level measurement		
Measurement range:	0 - 25 kPa = 0 - 250 mbar up to 2.5 m water column and max. 2.90 m oil column.		
Electrical signal:	 4 - 20 mA, two-wire principle. The electrical measurement line of the probe can be extended up to 100m. Initial pre-charging phase: 24mA (loading time: max. 5 min.) Auxiliary voltage: 10 - 28 V dc, permanently applied! 		
Measurement precision:	The LITRO-Sensor supplies measurements with a deviation of less than $1 - 2\%$ of 250 mbar.		
	Reproducibility / variance: - typical: +/- 0,5 cm - absolute deviation: < 2 cm		
Reaction time:	In the operating status the measurement interval is 2 s. During tank refilling or fast draining automatic bubbling- through processes are performed in short intervals.		
Electrical connection line:	Ready for use with 6m two-wire cable: - white (or blue) = plus (Kl.1) - brown (or black) = minus (Kl.2). Cable extension up to 100m is uncritical. At risk of electrical disturbances caused by switching currents a shielded cable should be used.		
Bubbling-through pipe:	Tube length including brass weight: 3.25 m, to be shorted, d = 6mm, If applicable: Sealing grommet can be used for 8 mm borehole. Pipe to be extended up to 40m for buried tanks (also refer to additional set with 20m PUR-tube + connector).		
Fluid applicability:	All oils up to the normal viscosity. Not for EEx-Zone. All watery solutions, except AdBlue. Other liquids on request.		
Sensor protection class:	Housing protection class of the LITRO-Sensor is IP30. Not applicable for wet room operation. Environmental temperature from 0 to +40 °C. In case of higher Fluid temperatures use a longer hose for more distance.		
Connection / Access:	The LITRO-Sensor is equipped with a G 1 A thread, plus reducing ring for G1.5 A. Alternatively an 8mm borehole can be drilled through the mounting plate of the armature of plastic tanks.		
Delivery contents:	LITRO-Sensor unit - with 6 m cable (to be extended up to 100m) - with 3.20 m measuring hose, weighted. (to be shorted or to be extended up to 40m). - Including universal mounting accessories for steel tanks, plastic tanks and buried tanks.		

9. Maintenance

Maintenance:	The manufacturer recommends an annual accuracy check of the displayed measurements. For a simple check the bubbling-through pipe can be pulled up, so that the end of the measuring hose is above the liquid level. In this condition 0 litres should be displayed. Tolerance from the target value is < 2%.
	Error case of the LITRO-Sensor :
	- power off the LITRO-Sensor for 10 seconds an retry.
	- check the measurement hose to the tank.
	On-site repairing of the LITRO-Sensor is <u>not impossible</u> in case of Error Red 2, 3, (not 4,) 5, 6, 7 referring to table at page 9.
	In that case please send the LITRO-Sensor <u>directly to the</u> <u>manufacturer TECSON</u> for further inspection!

Sets and item numbers:	LITRO-Sensor	without displaying device	Art.No. 13023
	Additional set for buried tanks	20m measuring hose + accessories	Art.No. 13026
	Displaying devices	s for LITRO-Sensor:	(Set incl. Litro-Sensor)
	e-litro		Art.No. 13032
	e-litro duo (= e-lit	ro with 2 sensors)	Art.No. 13033
	e-litro gsm		Art.No. 13601
	e-litro net		Art.No. 13701
	Data output / Data	transfer:	
	For serial data output a 'Link output adaptor' is needed: 'LINK Output Adaptor' plug-in module Art.No. 12038		
	Alternative: Also a plug-in mo	odule for an analog output sigr	nal can be used.

NOTES:

LITRO-Sensor without displaying device Art-Nr. 13023	TECSON GmbH & Co. KG Wulfsfelder Weg 2a D-24242 Felde Germany	Tel. (+49) 4340 / 402530 Fax (+49) 4340 / 402529 <u>www.tecson.de</u> / <u>info@tecson.de</u>
CE	Declaration of conformity	Please refer to the CE-declaration of the manufacturer at <u>www.tecson.de</u> among menu item 'Dokumentation'



Fig.

LITRO-Sensor with 3m measuring hose, to be shorted or extended

